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D3319-1
Job Sheet 187287



Part No: D3319-1

Job Qty: 12 ea

Part Name: Forward Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP: B 05.10.14 Added step 9, dwg rev B KJ/EC IPP Rev:C Now on Waterjet 06-10-26 JLM IPP REV:D
17.10.25 AS PER DWG REV.D DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		12/7/18	0.00	1.25	Waterjet - Flow		7/27/18 18/12/18
110	QC	12 pcs		12/7/18	0.00	0.00	QC2 Waterjet-2		7/27/18 18/12/18
120	QC	12 pcs		12/7/18	0.00	0.00	QC8-2		DEC 18 2018 6:00
140	Brake NC	12 pcs		12/7/18	0.07	0.87	Brake NC 1		30 9-89
150	QC	12 pcs		12/7/18	0.00	0.00	QC5		18-12-27
160	Autoweld 1	12 pcs		12/7/18	0.00	3.08	Automated welding		18-12-27
170	QC	12 pcs		12/7/18	0.00	0.00	QC10		18-12-27
180	QC	12 pcs		12/7/18	0.00	0.00	QC5		18-12-27
190	SprayPaint	12 pcs		12/7/18	0.00	0.28	Spray Paint		SA 20/12/18 6:00
200	QC	12 pcs		12/7/18	0.00	0.00	QC3		18/12/28 6:00
210	Packaging	12 pcs		12/7/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	12 Ea		12/7/18	0.00	0.00	QC21		DEC 28 2018

Part Op 100 - 1-Cut as per Dwg D3319 Dwg Rev: D Prog Rev: D 2-Deburr if necessary
Descriptions: 140 - 1- Form using DT8326 & DT8261 as per Dwg D3319Rev: 2- Form flat on press using DT8776 block
160 - 8259 HARDCOAT B:
190 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURE COATING AS PER DWG NOTE 9 SHEET ONE.
BATCH: 5 B0922 EX 11/19
210 - Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd.
P/N: D3319-1, B/N: BXXXXX For Product Eligibility see PDA05-18 and Stock Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	7.5360 sf (.628 ea)	100-Waterjet - Flow - 1	2076887 (6.908) 50550296600

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S18GA	8	348	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	4.980inches ± 0.030	5.010		

			4.950
2	Wearplate	1.600inches ± 0.010	1.610 1.590
3	Wearplate	2.660inches ± 0.010	2.670 2.650
4	Wearplate	3.190inches ± 0.010	3.200 3.180
5	Wearplate	3.563inches ± 0.010	3.573 3.553
6	Wearplate	4.710inches ± 0.030	4.740 4.680
7	Wearplate	0.600inches ± 0.030	0.630 0.570
8	Wearplate	10.576inches ± 0.010	10.586 10.566
9	Wearplate	11.942inches ± 0.010	11.952 11.932
10	Wearplate	18.090inches ± 0.030	18.120 18.060
11	Wearplate	0.316inches + 0.006 - 0.001	0.322 0.315
12	Wearplate	0.546inches ± 0.010	0.556 0.536
13	Wearplate	0.316inches + 0.006 - 0.001	0.322 0.315
14	Wearplate	0.670inches ± 0.010	0.680 0.660
15	Wearplate	0.190inches + 0.005 - 0.001	0.195 0.189
16	Wearplate	3.815inches ± 0.010	3.825 3.805
17	Wearplate	16.100inches ± 0.010	16.110 16.090